



WRICO™

A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

An ISO-9001 Company

WRICO NORTH CAROLINA FACILITIES LIST

STAMPING

- | | |
|--|---|
| 1 400 Ton Bliss 10" stroke; 48X96 Bed; 30-65 SPM;
Air Feeds coil cradle | 5 60 Ton Bliss OBI's w/ P150 controls |
| 1 260 ton Stamptec 16" stroke. Variable Speed | 1 60 Ton Federal OBI's w/ P150 controls |
| 1 250 Ton Cincinnati Hydraulic 36X60 Bolster | 1 60 Ton Stamptec w/ light curtains |
| 1 200 Ton Bliss w/ Air Feeds coil cradle | 3 45 Ton Bliss OBI's w/ P150 controls |
| 1 200 Ton Stamptec w/light curtains | 3 45 ton Stamptec's w/ light curtains |
| 3 110 Ton Bliss OBI's w/Air Feeds coil cradles | 1 35 Ton Federal OBI w/ P150 controls |
| 4 80 Ton Stamptec's, w/ light curtains | 2 22 Ton Bliss OBI's w/P150 controls |

FABRICATIONS

- | | |
|--|-------------------------------------|
| 1 Mazak IOK Optiplex 3015 Fiber Laser with Full
automation (NEW -2022) | 3 Miller 452 (MIG) welder |
| 1 Dynamic Robot Welder DR 4000 | 1 200 KV A Spotwelder |
| 1 80 Ton Amada Press brake, 72" bed with Digital
readout | 1 50 KVA Three phase spotwelder |
| 3 Miller Synrowaver 350 (TIG) welder | 1 Jet Mini Mill Drill Press |
| | 2 Rowe 1200 lbs 9"wide coil cradles |

TOOLING

- | | |
|---|---|
| 1 Haas VF4 SS Machining Center (New 2023) | 1 Flex Arm Tap machine |
| 1 Fanuc High Speed Wire EDM | 1 Cincinnati Bickford Radial Drill |
| 3 Bridgeport Milling Machines W/Digital Readout | 1 Sentry Electric Furnace |
| 3 Sharpe Milling Machines w/ readouts | 1 Fanuc C600iB-12" High Speed Wire EDM Machine.
(new 2021) |
| 1 LeBlond Makino 15" Lathe | 1 Auto Cad 2023 |
| 1 Clausing 13" Lathe | 1 Pro E seat |
| 1 6x12 Chevalier Falcon Surface Grinder FSG-2A818 | 1 Solid EDGE software |
| 1 Okamoto Grinder 24" Precision Grinding System | Surf Cam |
| 1 Grob 30" Band Filer | Stryker 2024 |
| 2 Grob Band Saws | |
| 3 Clausing Drill Presses | |

WRICO NORTH CAROLINA 10134 Industrial Drive, Pineville, NC 28134-6516
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QUALITY CONTROL DEPARTMENT

- | | |
|---|--|
| 1 Mitutoyo CMM Crysta Plus M7106 Coordinate Measuring Machine | 3 Surface Plates |
| 1 Deltronic Model DV-114 Optical Comparator | 1 .011 to 1.00 Plug Gages |
| 3 Dell Computers with RICOH printer | 1 Set Go No-Go Tread Gages (Inches and Metric) |
| 2 DoAll Gage Blocks Sets | 1 Deltronic Model DV-114 Optical Comparator |
| 1 Wilson Model B 503 -T Hardness Tester | 1 Chamfer Check 90 deg .. 025 to 1.00 |
| 3 Height Gages | 1 Chamfer Check 82 deg .025 to 1.00 |
| | Miscellaneous Micrometers and vernier calipers |

FINISHING

- | | |
|---|-------------------------|
| 1 Timesavers Series 2100 | 1 Rampe barrel finisher |
| 1 Unitec PTX Eco Smart surface finisher | 2 Corn cob media mixer |
| 1 Torex Vibratory metal finishing centers | 1 Parts washer |
| 1 Sweco Vibratory finishing center | |

MISCELLANEOUS

- | | |
|--|--|
| 1 Accushear ¼" X 10' capacity | 2 Cambridge small parts scales |
| 2 Speedy-Cut double head tapping units | 2 Toyota Fork lift - 5000 lb. capacity |
| 1 Brothers single spindle tapping unit | 1 GS 26' Scissor Lift |
| 1 Quincy 500! Compressor w/ dryer | 3 Pedestal Grinders |
| 1 Quincy Q235 Compressor (backup) | 1 Dake horizontal saw |
| 2 Toledo electronic floor scales | |

ISO 9001 - CERTIFICATION NUMBER US99/1999

PLANT

65,000 sq. ft. of manufacturing area,
completely Air Conditioned

- 3 Full shipping docks bays with
indoor receiving areas

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