



WRICO ARIZONA FACILITIES LIST January 1, 2022

STAMPING DEPARTMENT

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|---|---|---|---|
| 1 | 250 Ton Cincinnati Hydraulic Press 36 X 60 Bed | 2 | 80 Ton Aida Presses 24 X 37 Bed |
| 1 | 200 Ton Stamtec Straight Side With 16" PA Industries Roll Feed/Straightener And Cooper Weymouth Coil Handler 36 X 60 Bed | 1 | 60 Ton Federal Press 20 X 32 Bed |
| 1 | 200 Ton Bliss Press With Air Feed System/ Straightener & Air Feed Coil Cradle 34 X 58 Bed | 1 | 60 Ton Bliss Variable Speed Press With Rapid Air Feed System & Coil Handler 20 X 32 Bed |
| 1 | 150 Ton Bliss Variable Speed Press With PA Industries Roll Feed/Straightener And Cooper Weymouth Coil Handler 30 X 50 Bed | 2 | 60 Ton Bliss Presses With Rapid Air Feed 20 X 32 Bed |
| 1 | 150 Ton Bliss Press With Rapid Air Feed 30 X 50 Bed | 1 | 60 Ton Bliss Presses 20 X 32 Bed |
| 1 | 110 Ton Bliss Press With Rapid Air Feed System And Feed Lease Coil Handler 27 X 38 Bed | 1 | 45 Ton Minster Press With Rapid Air Feed 18 X 29 Bed |
| 1 | 110 Ton Bliss Press 27 X 38 Bed | 2 | 45 Ton Bliss Presses 18 X 29 Bed |
| 1 | 80 Ton Aida Press With Rapid Air Feed System 24 X 37 Bed | 6 | 35 Ton Bliss Presses 16 X 28 Bed |
| | | 6 | 22 Ton Bliss Presses 14 X 24 Bed |

SHEET METAL FABRICATION DEPARTMENT

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| 1 | Mazak Hypergear 4,000-Watt Laser With Automated Load/Unload System 60 X 120 Bed | 1 | Amada Vipros 357 NC Turret Punch Press 48 X 40 Bed |
| 1 | Mazak Optiplex 4,000-Watt Laser With Automated Load/Unload System 60 X 120 Bed | 2 | 250 Ton Accupress Press Brake 12' |
| 1 | 1000-Watt Mazak Laser 60 X 120 Bed | 1 | 100 Ton Accupress Press Brake 6' |
| 1 | Motorum 3058TG NC Turret Punch Press With Automated Load/Unload System 60 X 120 Bed | 2 | 90 Ton CNC Cincinnati Press Brakes 10' |
| | | 1 | 60 Ton Accupress Press Brake 6' |



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CNC MACHINING DEPARTMENT

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| 1 | Milltronics RW12 3-Axis Machining Center 24 X 12 X 16 | 1 | HAAS VF-5 4-Axis Machining Center 50 X 26 X 25 |
| 1 | Milltronics RW15 3-Axis Machining Center 25 X 15 X 20 | 1 | HAAS MDC-500 4-Axis Machining Center 20 X 14 X 20 |
| 1 | HAAS VF-3 4-Axis Machining Center 40 X 20 X 25 | 1 | HAAS ST-30SSY Turning Center With Bar Feed 16 X 23 Cut Capacity |
| 3 | HAAS VF-4SS 4-Axis Machining Center 50 X 20 X 25 | | |

WELDING DEPARTMENT

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| 1 | 50 KVA H&H Spot Welder | 1 | 200 Amp Miller CP-200 Mig Welder |
| 1 | 50 KVA Teledyne Spot Welder | 1 | 280 Amp Miller Dynasty Tig Welder |
| 1 | 150 KVA Sciaky Spot Welder | 1 | 350 Amp Miller Dynasty Tig Welder |
| 2 | 350 Amp Millermatic Mig Welder | 1 | 350 Amp Miller Syncrowave Tig Welder |

PRODUCTION SUPPORT EQUIPMENT

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|---|---|---|---|
| 1 | Scotchman CPO-350 Variable Speed/Auto Feed Cold Saw | 1 | Haeger PEM Fastener Insertion System |
| 1 | YLM CNC-38-RSM 1 1/2" OD Capacity CNC Tube Bender | 1 | Auto-Sert PEM Fastener Insertion System |
| 1 | JD Squared Model 3 Tube Bender 2" OD Capacity | 1 | PEM-Serter Fastener Insertion System |
| 1 | 24" Timesaver Wet Sander | 2 | HR-250 Solid Rivet Machines |
| 1 | 12" Timesaver Wet Sander | 1 | 1/4 X 12' Accurpress Hydraulic Shear |
| 1 | 7 Cu./Ft. Vibratory Tumbler | 1 | 1/4 X 10' Niagara Shear |
| 1 | 20 Cu./Ft. Vibratory Tumbler | 1 | 5 Ton Shaw Overhead Bridge Crain |
| 1 | 20 Cu./Ft. Almco Inline Vibratory Finishing System | 2 | 6,000 Lb. Hyster Electric Fork Lifts |
| 2 | Clausing Drill Press | 1 | Toledo 2500# Floor Scale |
| 3 | Brothers Dual Head/Multi Head Tapping Systems | 4 | Toledo 100# Counting Scales |



WRICO™
A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

WRICO ARIZONA FACILITIES LIST

ENGINEERING & CAD/CAM

SolidWorks Design Software

SURFCAM Velocity CAM Software

Mazak Smart System CAM Package

AutoCAD

Striker CAM Software

TOOL & DIE DEPARTMENT

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|---|---|---|---------------------------------------|
| 1 | Fanuc Robocut A-1C Wire Edm 21 X 15 X 7 | 1 | Nishimori 22" Lathe |
| 1 | Fanuc Robocut A-1lc Wire Edm 22 X 15 X 12 | 1 | Grob Band Filer |
| 1 | Bridgeport Digital Jig Bore | 1 | Kalamazoo Vertical Band Saw |
| 2 | Bridgeport Mills Digital With Auto Feeds | 1 | Johnson Horizontal Cutoff Saw |
| 2 | Alliance Mills Digital With Auto Feeds | 1 | Rudel Surface Grinder (10" X 15) |
| 1 | American Radial Arm Drill Press | 1 | Chevalier Surface Grinder (12" X 24") |
| 5 | Clausing Drill Presses (Variable) | 1 | Pedestal Grinder |
| 1 | Cress C2121/Pm3T Dual Chamber Heat Treat Oven | 1 | 6" Belt Sander |
| 1 | Lianer Hr-150A Rockwell Hardness Tester | | |

INSPECTION DEPARTMENT

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| 1 | Brown & Sharp Cmm 33X53X18 | Plus Surface Plates, Height Gages, Gage Blocks, Plug Gages, And Other Various Inspection Equipment Required To Meet Industry Standards |
| 1 | Mitutoyo Digital Optical Comparator | |
| 1 | Virtek Laser Vision QA System | |
| 1 | Virtek Laser QA System | |
| 1 | Faro Arm Edge CMM Probe & 3D Laser Scanner With Polyworks Inspector | |

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