



WRICO™

A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

WRICO WISCONSIN FACILITIES LIST

PRODUCTION DEPARTMENT

1	250 Ton Hydraulic Press	6	45 Ton OBI Presses
3	200 Ton OBI Presses	2	40 Ton OBI Presses
1	160 Ton OBI Press	13	22 Ton OBI Presses
2	150 Ton OBI Presses	3	15 Ton OBI Presses
2	110 Ton OBI Presses		Plus coil feeding, straightening and handling equipment
5	80 Ton OBI Presses		
1	75 Ton OBI Press		
11	60 Ton OBI Presses		

FABRICATION DEPARTMENT

2	Mazak 2,500 Watt Lasers with FMS - Auto Load/Unload	1	Panasonic Robotic Welder
1	90 Ton Cincinnati CNC Press 10' Fab	1	Lincoln Robotic Welder
1	60 Ton Accushear Brake Press 6' Fab	1	Pem setter (Hardware)
1	35 Ton Fabco Brake Press 3' Fab	1	Auto Pemsert
1	35 Ton Saffon Brake Press 6' Fab	1	Haeger Auto Pem Setter
1	110 Ton Safan Brake Press	2	Dual Head Riveters
2	22 cu/ft Vibratory Tumblers	1	Multi-Head Tapper
1	10 cu/ft Vibratory Tumbler	2	Speedcut Tappers
1	4 cu/ft Vibratory Tumbler	1	Automatic Wire Welder
1	24" Timesaver Wet Sander	2	8" Servo Feeders
1	5" Timesaver Sanders	2	Miller 200 Amp MIG Welders
1	150 KVA Spot Welder	1	Miller 200 Amp TIG Welder
1	75 KVA Spot Welder	1	Accurshear 3/8" x 10' Shear
2	50 KVA Spot Welder	1	Accurshear 1/4" x 10' Shear

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WRICO WISCONSIN FACILITIES LIST

QUALITY DEPARTMENT

- 1 Cordax 1805 CMM Machine
- 1 Mitutoyo M7106 CMM
- 1 Rockwell Hardness Tester
- 1 QC 5000 Software System

Plus surface plates, height gages, gage blocks, plug gages, and other various inspection equipment required to meet industry standards.

TOOL & DIE DEPARTMENT

- 1 45 Ton Hydraulic Shop Press
- 1 65 Ton Walsh Press
- 4 Clausing Drill Presses (variable)
- 1 Drill Press 20" Bed Type
- 5 Bridgeport Mills
- 2 Southbend 10" Lathes
- 1 Sharp 18" Lathe
- 3 Pedestal Grinders
- 2 CNC Programmable Miltronics Mills
- 2 CNC Haas MDC 500 mill

- 1 Okamoto 24" Surface Grinder
 - 1 DoAll Surface Grinder (8" x 24")
 - 1 Kent Surface Grinder (12" x 24")
 - 1 Grob Vertical Band Saw
 - 1 Johnson Horizontal Cutoff Saw
 - 1 40" Radial Drill
 - 2 Fanuc Wire EDM Machines
- AutoCAD 2010, Solid Works, SURFCAM, Stryker DXF and IGIS files can be accessed.