



WRICOTM
A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

WRICO NORTH CAROLINA FACILITIES LIST

PRODUCTION DEPARTMENT

1	400 Ton Straightside Press	3	Clausing Drill Presses
1	260 Ton OBI Press	1	Timesavers 18"
1	250 Ton Hydraulic Press	1	Unitec PTX Eco Smart surface finisher
1	200 Ton OBI Press	1	Torex Vibratory metal finishing centers
1	150 Ton OBI Press	1	Sweco Vibratory finishing center
3	110 Ton OBI Presses	1	Rampe barrel finisher
3	80 Ton OBI Presses	2	Corn cob media mixers
6	60 Ton OBI Presses	1	Parts washer
7	45 Ton OBI Presses	1	3/16" X 8' Niagara Shear
1	35 Ton OBI Press	2	Speedy-Cut double head tapping units
10	25 Ton OBI Presses	1	Brothers single spindle tapping unit
	Plus coil feeding, straightening and handling equipment.	1	Quincy 500I Compressor w/dryer
1	Dynamic Robot Welder DR 4000	1	Quincy Q235 Compressor (backup)
2	Miller Synrowaver 350 (TIG) Welders	2	Toledo electronic floor scales 5,000 lbs
1	Miller 452 (MIG) Welder	2	Cambridge small parts scales
1	200 KVA Spotwelder	1	Tilt table for special packaging
1	150 KVA Three Phase Spot Welder	2	Toyota Fork Lifts - 5,000 lb. capacity

FABRICATION DEPARTMENT

1	Mazak Laser STX 48 2,500 Watt with FMS loading system	1	25 Ton Niagara Press Brake, 6'
1	80 Ton Amada Press Brake, 6'	1	15 Ton Wysong Press Brake, 6'

WRICO NORTH CAROLINA 10134 Industrial Drive, Pineville, NC 28134-6516
Phone (704) 554-9060 Fax (704) 554-5651
Email wriconcsales@wrico-net.com www.wrico-net.com



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QUALITY DEPARTMENT

- 1 Mitutoyo CRYSTA-PLUS -M 7106 CMM
- 1 Deltronic Model DV-114 Optical Comparator
- 1 Dell Computers with Hewlett Packard 895 Printer
- 1 Wilson Model B 503 - T Hardness Tester

- 1 Deltronic Model DV-114 Optical Comparator

Plus Surface Plates, Height gages, Gage Blocks, and other various inspection equipment required to meet industry standards.

TOOL AND DIE DEPARTMENT

- 1 Milltronics CNC Machining Center
- 1 Fanuc High Speed Wire EDM
- 7 Bridgeport Milling Machines
w/Digital Readout
- 1 LeBlond Makino 15" Lathe
- 1 Clausing 13" Lathe
- 1 (6 x 12) Chevalier Falcon Surface Grinder
FSG-2A818
- 1 Okamoto Grinder Precision Grinding System
(12 x 24)

- 1 Grob 30" Band Filer
- 2 Grob Band Saws
- 9 Clausing Drill Presses
- 1 Flex Arm Tap Machine
- 1 Cincinatti Bickford Radial Drill
- 1 Sentry Electric Furnace
- 2 Johnson Horizontal Saws

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