



WRICO™

A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

WRICO MINNESOTA FACILITIES LIST

PRODUCTION DEPARTMENT

1	400 Ton Straightside Press	2	Pem Setters (Hardware)
1	300 Ton Straightside Press	2	Powered Roll Benders
1	250 Ton OBS Press	1	Panasonic Robotic Welder
3	200 Ton Straightside Presses	2	150 KVA Spot Welders
2	200 Ton OBI Presses	2	100 KVA Spot Welders
3	150 Ton OBS Presses	2	50 KVA Spot Welders
1	125 Ton OBI Press	2	Auto Nut Feeders Spot Welders
3	110 Ton OBI Presses	2	Miller 350 Amp MIG Welders
1	90 Ton OBI Press	1	Miller 250 AMP TIG Welder
1	80 Ton OBI Press	1	18 Timesaver Sander
3	75 Ton OBI Presses	1	9" Timesaver Sander
9	60 Ton OBI Presses	1	26 cu/ft Vibratory Finisher
7	45 Ton OBI Presses	1	14 cu/ft Inline Vibratory Finisher
	Plus coil feeding, straightening and handling equipment.	1	5 cu/ft Vibratory Finisher
3	Clausing Drill Presses	1	12P Parts Straightener
2	Brothers Dual Head Tappers	1	3/8" X 10' Niagara Shear
1	Parts Twister Machine	1	3/16" X 6' Wysong Shear
3	250 Ton Hydraulic Presses	2	5,000 lb Toledo Scales
2	280 Ton Straightside Hydraulic Presses	4	5,000 lb Fork Trucks
		1	10,000 lb Overhead Bridge Crane

FABRICATION DEPARTMENT

1	140 Ton Amada Press Brake 10'	2	Mazak 4' X 8' 2.5KW Laser with FMS
1	110 Ton Amada CNC Brake 8'	1	Mazak 5' X 10' Laser 4.0KW
1	100 Ton Accurpress Brake 8'	3	Mazak 5 Axis Lasers 2.5KW & 4.0KW
1	60 Ton Accurpress Brake 6'	1	Murata Turret 5' X 10' w/Load/Unload
1	55 Ton Amada CNC Brake 6'		

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QUALITY DEPARTMENT

- 1 Faro Arm Laser Scanner
- 1 Cordax 1808 CMM Machine
- 1 Rockwell Hardness Tester
- 1 Kocour (Plating Tester)
- 1 16" Optical Comparator
- 1 QC 5000 SPC Software

- 1 Virtek Laser Inspector

Plus Surface Plates, Height gages,
Gage Blocks, and other various
inspection equipment required to
meet industry standards.

TOOL AND DIE DEPARTMENT

- 1 Haas VF-2 Vertical Machining Center
- 1 Haas VF-6 Vertical Machining Center
- 2 Haas VF-5 Vertical Machining Centers
- 2 SURFCAM Programming Systems
- 2 Wire EDM Machines
- 5 CAD/CAM Programming Systems
- 1 Pratt & Whitney Digital Jigbore
- 1 Bridgeport Digital Jigbore
- 2 Johnson Horizontal Cutoff Saws
- 1 Okomoto Surface Grinder (12 X 24)

- 3 K.O. Lee Surface Grinders (6 X 12)
- 2 15" Leblond Lathes
- 1 Grob Band Filer
- 2 Grob Vertical Band Saws
- 6 Bridgeport Mills
- 7 Clausing Drill Presses
- 2 Radial Drills 40"
- 2 Pedestal Grinders
- 1 6" Belt Sander
- 1 Bead Blaster

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