



WRICOTM
A Griffiths Company

-STAMPINGS -FABRICATION
-WELDING -ASSEMBLIES

WRICO ARIZONA FACILITIES LIST

PRODUCTION DEPARTMENT

1	250 Ton Hydraulic Press w/Cushion	1	20 cu/ft Vibratory Tumbler
1	200 Ton Straight Side Press	1	20 cu/ft ALMCO Inline Vibratory Finishing System
1	200 Ton OBI Press w/Cushion	2	Clausing Drill Presses
2	150 Ton OBI Presses w/Cushion	3	Brothers Dual Head/Multi-Head Tapping Systems
2	110 Ton OBI Presses w/Cushion	1	Haeger PEM Fastener Insertion System
3	80 Ton OBI Presses w/Cushion	1	Auto-Sert PEM Fastener Insertion System
5	60 Ton OBI Presses w/Cushion	1	50 KVA H&H Spot Welder
2	45 Ton OBI Presses w/Cushion	1	50 KVA Teledyne Spot Welder
7	35 Ton OBI Presses w/Cushion	1	150 KVA Sciaky 3 Phase Spot Welder
6	22 Ton OBI Presses w/Cushion	2	350 Amp Millermatic MIG Welders
	Plus coil feeding, straightening and handling equipment.	1	200 Amp Miller CP-200 MIG Welder
1	Milltronics RW12 3-Axis Machining Center	1	280 Amp Miller Dynasty TIG Welder
1	Milltronics RW15 3-Axis Machining Center	1	350 Amp Miller Dynasty TIG Welder
1	HAAS VF-3 4-Axis Machining Center	1	350 Amp Miller Syncrowave TIG Welder
1	HAAS VF-5 4-Axis Machining Center	1	1/4 X 12' Accurpress Hydraulic Shear
1	HAAS MDC-500 4-Axis Machining Center	1	1/4 X 10' Niagara Shear
1	Scotchman CPO-350 Variable Speed/Auto Feed Cold Saw	1	5 Ton Shaw Overhead Bridge Crain
1	24" Timesaver Wet Sander	2	6,000 lb Hyster Electric Forklifts
1	12" Timesaver Wet Sander	1	Toledo 2,500 lb Floor Scale
1	7 cu/ft Vibratory Tumbler	3	Toledo 100 lb Counting Scales

FABRICATION DEPARTMENT

1	Mazak Hypergear 4,000-Watt Laser with Automated Load/Unload System	2	90 Ton CNC Cincinnati Press Brakes 10'
1	Mazak OPTIPLEX 4,000-Watt Laser with Automated Load/Unload System	1	60 Ton Accurpress Press Brake 6'
1	1,000 Watt Mazak Laser	1	Mazak Smart System CAM Package
1	Motorum 3058TG NC Turret Punch Press with Automated Load/Unload System	1	SURFCAM 2013 Software Station
1	Amada Vipros 357 NC Turret Punch Press	1	YLM CNC-38-RSM 1-1/2" OD Capacity CNC Tube Bender
2	250 Ton Accurpress Press Brake 12'	1	JD Squared MODEL 3 Tube Bender 2" OD Capacity

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WRICO ARIZONA FACILITIES LIST

QUALITY DEPARTMENT

1	Brown & Sharp CMM 33X53X18	1	Faro Arm Laser Scanner
1	Jones & Lamson Optical Comparator		
1	Rockwell #4TT Hardness Tester		Plus Surface Plates, Height Gages, Gage Blocks,
1	Cordax #1000 CMM		Plug Gages, and other various inspection
1	Virtek Laser Vision QA System		equipment required to meet industry standards

TOOL & DIE DEPARTMENT

1	SolidWorks 2013 3D Design Software Work Station	1	American Radial Arm Drill Press
1	AutoCAD 2013 Work Station with Striker CAM Package	5	Clausing Drill Presses (Variable)
1	SURFCAM Velocity B124 Workstation	1	Nishimori 22" Lathe
1	Fanuc Robocut A-1C Wire EDM	1	Grob Band Filer
1	Fanuc Robocut A-1iC Wire EDM	1	Kalamazoo Vertical Band Saw
1	Bridgeport Digital JIG Bore	1	Johnson Horizontal Cutoff Saw
2	Bridgeport MILLS Digital with Auto Feeds	1	Supertec Surface Grinder (6" x 18")
2	Alliance Mills Digital with Auto Feeds	1	Kamoto Surface Grinder (12" x 24")
		2	Pedestal Grinders
		2	6" Belt Sanders